

[54] **ACRYLIC-NITRILE FOAM-BACKED  
FABRIC AND METHOD OF  
PREPARATION**

[75] Inventors: **Philip L. Gordon; Augustin La  
Torre**, both of Cambridge, Mass.

[73] Assignee: **General Latex and Chemical Cor-  
poration**, Cambridge, Mass.

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**Related U.S. Application Data**

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683,828, Nov. 17, 1967, abandoned.

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[58] **Field of Search**.....117/161 UC, 161 LN, 163,  
65.2, 117/139.5 A, 135.5; 260/2.5 L, 2.5 N, 29.4  
UA; 161/159

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*Primary Examiner*—William D. Martin

*Assistant Examiner*—Theodore G. Davis

*Attorney*—Richard P. Crowley and Richard L. Stevens

[57] **ABSTRACT**

An acrylic foam-coated fabric which is breathable, opaque, has excellent insulation properties and is resistant to water and dry-cleaning solvents, but which is flexible and has good hand and drape properties. The fabric has a densified foam coating of a cured acrylic-nitrile copolymer which contains an opaque filler material. The coated fabric is prepared by coating a fabric with an air-froth latex cross-linkable acrylic-nitrile polymer composition, drying the foam coating to a semirigid state, calendering the semirigid foam coating to crush and densify the coating; and thereafter, curing the densified foam coating. The fabric finds particular use for drapery material and surface coverings, such as upholstery fabric and clothing like rainwear and inserts.

**31 Claims, No Drawings**